



# RGD525

## HIGH TEMPERATURE MATERIAL SIMULATING ENGINEERING PLASTICS

	ASTM	UNITS	METRIC	UNITS	IMPERIAL
Tensile Strength	D-638-03	MPa	70-80	psi	10,000-11,500
Elongation at Break	D-638-05	%	10-15	%	10-15
Modulus of Elasticity	D-638-04	MPa	3200-3500	psi	465,000-510,000
Flexural Strength	D-790-03	MPa	110-130	psi	16,000-19,000
Flexural Modulus	D-790-04	MPa	3100-3500	psi	450,000-510,000
HDT, °C @ 0.45MPa	D-648-06	°C	63-67	°F	145-163
HDT, °C @ 0.45MPa after thermal post treatment procedure A	D-648-06	°C	75-80	°F	167-176
HDT, °C @ 1.82MPa	D-648-07	°C	55-57	°F	131-135
Izod Notched Impact	D-256-06	J/m	14-16	ft lb/inch	0.262-0.300
Water Absorption	D-570-98 24hr	%	1.2-1.4	%	1.2-1.4
T <sub>g</sub>	DMA, E <sub>»</sub>	°C	62-65	°F	144-149
Shore Hardness (D)	Scale D	Scale D	87-88	Scale D	87-88
Rockwell Hardness	Scale M	Scale M	78-83	Scale M	78-83
Polymerized Density	ASTM D792	g/cm <sup>3</sup>	1.17-1.18		
Ash Content	USP281	%	0.38-0.42	%	0.38-0.42